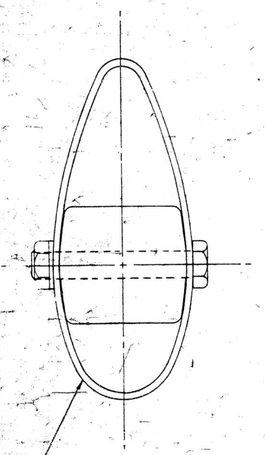
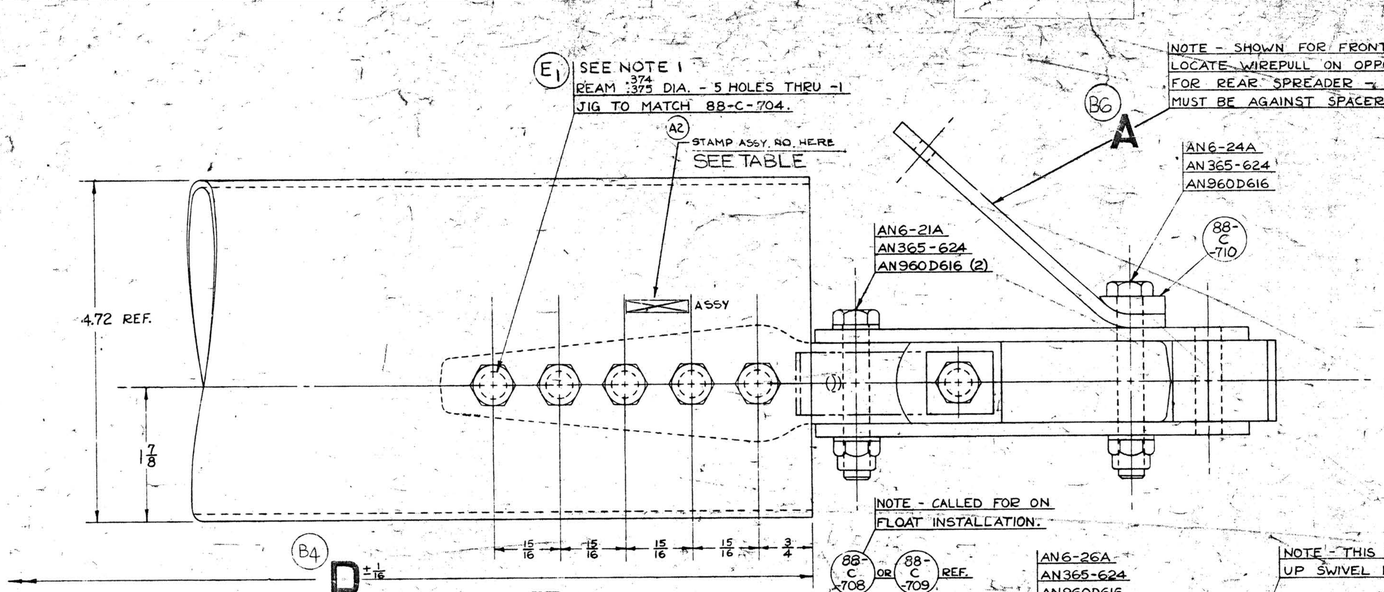
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	(1) WAS EDO #1; #2 & #4 (2) ADDED (EO-9875	LWC 8-24-62	AR
	B	REDRAWN: (1) THRU (6) REV. FOR NEW MOD. (7) REMOVED "SEE ATTACHED B/M (C.O. 13272)	PJC 2-7-66	R
	C	(1) ADDED (C.O. 14673)	PJC 2-14-68	R
	D	(1) WAS "STAKE OR PEEN" C.O. SD030	PJC 3-12-69	
	E	(1) ADDED SEE NOTE 1 PER ECO'S (2) ADDED 89A-2000 (NEXT ASSY) S1718-1 (3) AT TABLE 89/89A WAS MOD 89 E-2	DK 2-25-71	2/25/71
	F	REVISED PER ECO S1726	KRP 7-14-78	7-21-78
	G	REVISED PER ECO S1756	MJS 1-31-79	
	H	REVISED PER ECO S1841	DK 10-1-79	
	J	REVISED PER ECO S1907	4-15-80	4/15/80



(B2) B (-1) ALCOA T-46 OR T-547 (2024-T3)
(-2) ALCOA T-468 (2024-T3)



(E3) (B1) (F)

ASSY NO.	89-C-703	89-C-703-5	689-0900
FOR MOD	89/89A	88A	689
A	88-C-708-3.8-42	88-C-708-1.1-34	88-C-708-1.75-45
B	-1	-2	-1
C	.095	.083	.095
D	62 1/8	52 1/8	62 1/8
E	85	75	85

NOTE
(J) 3. WHEN STEEL HDWE IS USED, ASSEMBLE WITH WET ZINC CHROMATE ON FAYING SURFACES (H) AND PARALKETONE BOTH ENDS OF BOLTS.
2. AS ALTERNATE USE AN6-24A BOLT, WITH AN365-624A NUT & AN960D616 WASHER. (J) TRIM BOLTS 1/16" THRU NUT. DO NOT PEEN.
(E1) 1. WHEN CONVERTING 88A SPREADERS (89C-703-5) TO 89/89A SPREADERS: REAM .375 DIA - 5 HOLES THRU -1 & 88-C-704. LINE DRILL 13/32 (.4062 DIA) THEN 7/16 (.4375 DIA) THRU - AN7DD24A, AN315D7R, AN960PD716 TRIM BOLTS 1/16" THRU NUT & PEEN. (J)

	—	89A-2000
	—	88A-1650
	—	89-2000
NEXT ASSY	USED ON	
APPLICATION		

(E2)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRACT ± 1/32
ANGULAR ± —
2 PLACE DECIMAL ± —
3 PLACE DECIMAL ± —
DO NOT SCALE THIS DRAWING
MATERIAL: EDO STD 1031 (A1)

DRAWN	RITTER	9-17-47
CHECKED	R—	12-3-47
STRESS	MAC	12-3-47
ENGRG	PB	12-3-47
RELEASE DATE		
APPROVED	Ritter	DEC 4-52

EDO CORPORATION
COLLEGE POINT, N.Y. 11356

INSTALLATION MOD 89 SPREADER ASSY

SIZE	CODE IDENT NO.	DWG NO.
D	82340	89-C-703

SCALE FULL SHEET 1 OF 1

D 89-C-703